



## OUR MISSION:

Increase the role of philanthropy to help IU Health achieve its goal of making Indiana one of the healthiest states in America.

## OUR OPPORTUNITY:

According to the United Health Foundation's America's Health Rankings annual report, Indiana now ranks as the No. 39 healthiest state in the U.S. To improve upon this ranking, we must address several big challenges including: improving outcomes in behavioral health, tobacco use, infant mortality, obesity and more. We must also reduce drug overdose deaths by working collaboratively with local communities to develop comprehensive prevention and treatment strategies.

## OUR APPROACH:

Improve the health of individuals, communities and our state, by focusing our philanthropy on people, progress and partnerships.



### PEOPLE

To provide top quality care in Indiana, we must attract top medical and leadership talent, and we must continually train these leaders to deliver patient-centered care.



### PROGRESS

We address Indiana's current health challenges, and anticipate future needs. This means working to unlock cures and discoveries through translational research & innovation.



### PARTNERSHIPS

We partner with Indiana University and the state of Indiana to leverage partnerships that can advance the health of all. Together, we address Indiana's biggest health concerns, from our cities to our rural areas.

## OUR SCOPE:

As a nonprofit health system operating in a rapidly changing sector, philanthropy is essential to making our shared vision of improved health a reality. IU Health is **30,000 team members** and **16 hospitals** strong and committed to its patients and communities. Together, we can address our biggest challenges and make Indiana healthier.

To learn more, visit [iuhealth.org/foundation](http://iuhealth.org/foundation).